

INFORMATION REPORT  
CONFIDENTIAL

COUNTRY USSR(Rostov Oblast)

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SUBJECT Plant for Hannesmann Tubes at Taganrog

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PLACE ACQUIRED

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1. The plant for Hannesmann tubes in Taganrog (47°14' N/38°57' E), Rostov Oblast, is located 300 meters from the sea, about one kilometer northeast of the Andreyev Plant. The plant, 500x300 meters, had one building with steel frame-work and an arched steel roof with sky lights.
2. An oil-burning furnace, stood in the northern part of this building. In the western wall of the furnace at a point two meters above the ground there were two openings through which the steel ingots, 2 meters long and 0.4 meters in diameter, were pushed. The ingots went over rolls through the length of the furnace and were taken to the four drawing tube-machines by iron rods, 10 meters long. The working process of these machines was not determined.
3. The lathe department in the center of the building had about 30 lathes, 14 or 15 meters long, and 10 thread cutting machines. Each machine had its own power unit. The tubes were cut at a length of 12 meters, and threads were cut into the ends.
4. Two trolleys with a loading capacity of two tons each ran on a steel frame, 60x80 meters, reaching up to the roof. These trolleys transported the tubes to railroad cars on the two spur tracks in the southern section of the building. Two other trolleys of an undertermined capacity went through the length of the building. The transport of the tubes between the large furnace and the loading scaffold was facilitated by four conveyor belts, one meter high and one meter wide. \*
5. The plant had a work force of 300 Soviet laborers, among them 100 women, working three shifts and 100 PWs working two shifts. The average output per shift was 100 to 120 seamless tubes, 12 meters long. The small furnace processed tubes, five or six meters long, of sheet-metal bands. Ingot steel was supplied to tube plant by the Andreyev Plant. \*\*

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Comment. For sketch of plant layout see Annex.

Comment. The location is correct. The plant can be identified on USAF Target Complex Mosaic No 0249-9996-25M by the railroad connections.

One Annex: One sketch on ditto.

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